

Singer 71-201

MACHINE NO. 71-201

HISTORICAL COPY
DO NOT REMOVE

| | |
|---------|---|
| *249601 | Arm with 24081 |
| 8582 | " Dowel Pin (2) |
| 241206 | " Oil Cup (back) |
| 262130 | " " " (front) |
| 748E | " Screw (back) (2) |
| 868E | " " (front) (2) |
| 249602 | " Shaft |
| *24081 | " " Bushing (front) |
| 202260 | " " " Oil Packing (wick) (2) |
| 249622 | " " Flanged Bushing (back) |
| 435ALX | " " " " " Set Screw |
| 1069D | " " Screw |
| 39620 | " Side Cover |
| 190D | " " " Screw |
| 249604 | " Top Cover (left) |
| 249605 | " " " (right) |
| 190D | " " " Screw (3) |
| 262055 | Automatic Knife Disengaging Lever |
| 262056 | " " " " Bracket |
| 51407AL | " " " " " Screw |
| 974C | " " " " Hinge Screw |
| 1698C | " " " " " " Nut |
| 262057 | " " " " Thread Guide |
| 1443F | " " " " " " Screw |
| 249606 | Barring Lever |
| 350476F | " " Hinge Screw |
| 249607 | " " Spring |
| 1330C | " " " Screw Stud |
| 249842 | " Plate (2) (for use with Feed Wheel 249841) |

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249801 Barring Plate (first bar),
(For use with Feed Wheel 249802)

249804 Barring Plate (second bar)
(For use with Feed Wheel 249802)

350229E Barring Plate Screw (2)

206482 " " " Washer (2)

249610 " Point

191F " " Screw

249611 " Shaft with 452ALX

201719C " " Adjusting Lock Nut (2)

249612 " " Guard

208AL " " " Screw (2)

249613 " Slide

249740 " " Operating Plate (adjustable)

223D " " " " " " Screw (2)

350253C " " " " Adjusting Screw

1607E " " " " " " Nut

249614 " " " " (stationary)

228D " " " " " " Screw (2)

249615 " " " Rod

249616 " " " " Stud

249619 " " " Stop

704E " " " Attaching Screw

898C " " " Screw (adjustable)

452ALX " " " " " " Set Screw

*262101 Bed

249874 " Oil Guard with 249883

249883 " " " Oil Tube (brass)

1235F " " " Screw

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| | |
|-----------|-----------------------------------|
| 262102 | Belt Guard with 269605 |
| 228899 | " " Cushion (fibre) |
| 200273D | " " Hinge Screw (2) |
| 203411 | " " " " Washer (2) |
| 262141 | " " Lock Spring |
| 350680ALX | " " " " Screw (2) |
| 269605 | " " " Stud |
| 249853 | " Shifter with 350287F |
| 249854 | " " Operating Collar with 350329F |
| 350329F | " " " " Set Screw |
| 249855 | " " " Rod |
| 350287F | " " " " Set Screw |
| 350287F | " " Set Screw |
| 249856 | " " Shaft |
| 249857 | " " " Bracket |
| 350288F | " " " " Hinge Screw |
| 249858 | " " " " Extension with 51047E |
| 51047E | " " " " " Pinch Screw |
| 158E | " " " " " Screw |
| 23554 | " " " " Spring |
| 350338E | " " " " " Screw Stud (lower) |
| 350339E | " " " " " " " (upper) |
| 249860 | " " " " Stop |
| 191F | " " " " " Screw |
| 249861 | " " " Guide Collar with 237D |
| 2269 | " " " " " Position Pin |
| 237D | " " " " " Set Screw |
| 249862 | " " " Spring |
| 39882 | " " Stop Washer (rawhide) |

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249863 Belt Shifter Trip Point
756E " " " " Screw
249864 " " " Stud
39647 Clamp Arm
625F " " Adjusting Screw(2)
1547X " " " " Nut (2)
39584 " " Bracket with 196F
40003 " " " Guide (left)
219F " " " " " Screw (2)
40004 " " " " (right)
207F " " " " " Screw (2)
191F " " " Screw (3)
39541 " " " " Washer (3)
23379 " " Hinge Block
23380 " " " " Pin
196F " " " " " Set Screw
402D " " Screw (3)
262103 " Carrier with two 934X
40006 " " Block with 40007 and four 404D
40007 " " " Plate
404D " " " " Screw
23384 " " Connecting Rod
52C " " " " Hinge Screw
39591 " " Guide (left)
756D " " " " Screw (long)
1345D " " " " " (short)
39645 " " " (right)
1230F " " " " Screw (2)

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|---------|---|
| 249623 | Clamp Carrier Regulator with 240D, 1960 and 39583 |
| 1232C | " " " Hinge Screw |
| 1960 | " " " Roller and Screw Stud with 1520D |
| 1520D | " " " " " " " " Nut |
| 249895 | " " " Slide |
| 350076C | " " " Stud (to regulate length of b'hole) |
| 1671C | " " " " Nut |
| 39532 | " " " " Sleeve |
| 39583 | " " " " Stop |
| 240D | " " " " " Screw |
| 39605 | " " " Slide with 1345D, 30591 and two 756D |
| 23392 | " " " Guide (left) |
| 23393 | " " " " (right) |
| 914F | " " " " Screw (4) |
| 249625 | " " " Lever with 1960 |
| 23395 | " " " " Regulator |
| 23396 | " " " " " Cap |
| 223D | " " " " " " Screw (4) |
| 67D | " " " " " Screw |
| 1960 | " " " " Roller and Screw Stud with 1520D |
| 1520D | " " " " " " " " Nut |
| 7278 | " " " " Socket Joint |
| 1234C | " " " Regulating Stud |
| 23397 | " " " " " Bushing |
| 1658C | " " " " " Thumb Nut |
| 1256C | " " " Screw (2) |
| 934X | " " Stay Plate Screw |
| 249626 | " Check with 249630, 350297E and two 50138F, for 3/8 to 3/4 in. buttonholes |

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| | |
|---------|---|
| 249627 | Clamp Check Clamping Section (left) |
| 249628 | " " " " (right) |
| 337E | " " " " Screw |
| 39650 | " " Holder (For use with 249629 and 249810) |
| 337E | Clamp Check Holder Adjusting Screw |
| 249749 | " " " " " Friction Plate |
| 212D | " " " Hinge Gap Screw |
| 237D | " " " Stop Screw |
| 39715 | " " " " " Washer |
| 1296AL | " " Screw (2) |
| 249630 | " " Section and Cutting Plate |
| 50138F | " " " " " " Screw |
| 350297E | " " " " " " Support Stud |
| 1296AL | " " Stop Screw |
| 249840 | " " Thread Clamping Pressure Spring |
| 350298D | " " " " " " Screw |
| 249629 | Clamp Check complete, for 3/8 to 3/4 in. buttonholes, Nos. 219F, 232105, 249626 to 249628, 249719, 249720, 249827, 249828, 249840, 350298D and four 337E |
| 249588 | " Lifting Arm |
| 249759 | " " " Connection (lower section) |
| 249865 | " " " " (upper section) |
| 249866 | Clamp Lifting Arm Connection complete, Nos. 704C, 23390, 249759 and 249865 |
| 41C | " " " Connection Hinge Screw |
| 1520D | " " " " " " Nut |
| 249867 | " " " " Lock |
| 940F | " " " " " Hinge Screw |
| 232065 | " " " " " Spring |

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|--|-------|----------|------------|--|------|--------|---|-----------------|
| 201295E | Clamp | Lifting | Arm | Connection | Lock | Spring | Screw | Stud |
| 249805 | " | " | " | " | " | " | Stop | Plate |
| 194C | " | " | " | " | " | " | " | Support Stud |
| 249760 | " | " | " | " | " | " | Trip | Lever with 690D |
| 690D | " | " | " | " | " | " | " | Pinch Screw |
| 1901 | " | " | " | " | " | " | Roller and Screw Stud with 229D and 12424 | |
| 40016 | " | " | " | " | " | " | Roller and Screw Stud Bracket | |
| 157F | " | " | " | " | " | " | " | " Screw |
| 39541 | " | " | " | " | " | " | " | Bracket |
| | | | | | | | Screw Washer | |
| 229D | " | " | " | " | " | " | Roller Cap Screw | |
| 12424 | " | " | " | " | " | " | " | Washer |
| 704C | " | " | " | " | " | " | Screw | |
| 23390 | " | " | " | " | " | " | " | Washer |
| 199D | " | " | " | " | " | " | Screw (2) | |
| 40020 | " | Plate | | | | | | |
| 1235F | " | " | " | " | " | " | Screw (4) | |
| 23573 | " | " | " | " | " | " | Support | |
| 402D | " | " | " | " | " | " | Screw (2) | |
| 23574 | " | Post | | | | | | |
| 1659F | " | Pressure | Regulating | Thumb | Nut | | | |
| 23404 | " | Spring | | | | | | |
| 23693 | " | " | Bushing | | | | | |
| 1294C | " | " | " | Position | Stud | | | |
| 1550J | " | " | " | " | " | " | Nut | |
| 262126 | Cloth | Plate | (front) | | | | | |
| 140091D | " | " | " | Screw | (2) | | | |
| 262186 262105 | " | " | " | (lower) | | | | |
| 1953 | " | " | " | Roller and Screw Stud with 1655C and 37310 | | | | |

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| | |
|---------|---|
| 1655C | Cloth Plate (lower) Roller and Screw Stud Nut |
| 37310 | " " " " " " Washer |
| 262106 | " " " " Bearing Plate |
| 393D | " " " " " Screw (2) |
| 756D | " " " Screw (4) |
| 262144 | " " (upper) Mounting Bracket |
| 1300D | " " " " " Screw (2) |
| 232131 | " " " " " Washer (2) |
| 20197 | Crank Connecting Rod with 20198, 125044 and two 896AL |
| * 20198 | " " " Cap for 20197 |
| 896AL | " " " " Screw |
| 908C | " " " Hinge Screw |
| 201749E | " " " " " Nut |
| 249933 | " " " " " Oil Tube (brass) |
| 202423 | " " " " " Oiling Wick |
| 125044 | " " " Oil Packing (felt) |
| 262121 | Cycling Switch Actuating Lever Driving Stud |
| 201732C | " " " " " " Nut |
| 249631 | Face Plate |
| 217D | " " Screw (lower) |
| 190D | " " " (upper) |
| 249846 | Feed Driving Gear with two 448ALX |
| 249965 | " " " (intermediate) with two 457E |
| 40141 | " " " " (large) for Stud |
| 249967 | " " " " (small) for Stud |
| 249968 | " " " " for Swing Bracket |
| 262035 | " " " " Bracket |
| 40142 | " " " " " Position Lever |
| 35050CF | " " " " " " Lever |
| | -9- Clamping Screw |

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|---------|---|
| 262036 | Feed Driving Gear (intermediate) Pinion Shaft |
| 262037 | " " " " " Collar with two 201026C |
| 201026C | " " " (intermediate) Pinion Shaft Collar |
| 249849 | " " " (intermediate) Pinion Shaft Eccentric Set Screw |
| 249844 | " " " (intermediate) Pinion Shaft Eccentric Bushing Position Plate |
| 161D | " " " (intermediate) Pinion Shaft Eccentric Bushing Position Plate Screw |
| 232719 | " " " (intermediate) Position Pin |
| 457E | " " " " Set Screw |
| 249971 | " " " " Stud |
| 249972 | " " " " Swing Bracket |
| 350310D | " " " " " Screw |
| 262038 | " " " " " Washer |
| 40025 | " " " Position Pin |
| 448ALX | " " " Set Screw |
| 249905 | " Hand Ratchet Lever |
| 249906 | " " " " Extension Handle |
| 160X | " " " " " Screw |
| 249907 | " " " " Pawl with 232382 |
| 90D | " " " " " Hinge Screw |
| 250058 | " " " " " Spring |
| 232382 | " " " " " Pin |
| 1449X | " " " " " Screw |
| 249914 | Feed Hand Ratchet Lever complete, Nos. 90D, 160X, 1449X, 249905 to 249907, and 250058 |
| 39924 | " " " Wheel with 460AL |
| 3012 | " " " " Pin |
| 460AL | " " " " Set Screw |
| 249841 | Feed Wheel with 249641 and two 220D (180 stitches, 6 bar) |

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249802 Feed Wheel with 249641 and two 220D (120 stitches, 6 bar)
 Note: Feed Wheel 249802 is furnished with this machine unless
 another Feed Wheel is specified on order.

201668E Feed Wheel Clamping Nut

- 40140 " " Shaft
- 457E " " " Oil Hole Plug Screw
- 249640 " " Tripping Lever
- 350237C " " " " Hinge Screw
- 1620E " " " " " Nut
- 249868 " " " " Point
- 203C " " " " " Screw (2)
- 23435 " " " " Spring
- 190D " " " " " Screw
- 184E " " " " Stop Screw
- 249641 " " " Point
- 220D " " " " Screw

262112 Hand Starting Lever

- 262113 " " " Bracket
- 152D " " " " Screw
- 201752X " " " Lock Nut
- 262114 " " " Operating Block

*262046 Intermittent Feed Wheel with two 350249E

- *262039 " " " Driving Bevel Gear with two 351880
- *249644 " " " " " " Bracket
- 249944 " " " " " " " 249644
with 262039 and 350230C
- 1396E " " " Driving Bevel Gear Bracket Screw (2)
- 350230C " " " " " " Cap Screw
- 249645 " " " " " " Pinion with two
453AL
- 40025 " " " " " " Pinion Position Pin
- 453AL " " " " " " Set Screw

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| | |
|--|---|
| 351879 | Intermittent Feed Wheel Driving Roller |
| 351880 | " " " " " 351879 with 229D 23389 and 262040 |
| 229D | " " " " Driving Roller Cap Screw |
| 23389 | " " " " " " " Washer |
| 249934 | " " " " " Oiling Felt |
| 249935 | " " " " " " " Holder |
| 1034F | " " " " " " " " Screw (2) |
| 262040 | " " " " " Stud |
| 12546 | " " " " Position Pin |
| 350249E | " " " " " Screw |
| 249646 | " " " " Shaft |
| 249946 | " " " " " 249646 with 249674, 262046 and two 12546 |
| 23445 | Knife, 3/8 inch |
| 23446 | " 7/16 inch |
| 23447 | " 1/2 inch |
| 23448 | " 9/16 inch |
| 23449 | " 5/8 inch |
| Note: Knife 23449 is furnished with this machine unless another knife is specified on order | |
| 23450 | Knife, 11/16 inch |
| 23451 | " 3/4 inch |
| 23460 | " Bar |
| 23461 | " " Connecting Link |
| 1239D | " " " " Hinge Cap Screw |
| 1240F | " " " " " Screw |
| 23462 | " " " " Stud with 1319F |
| 1319F | " " " " " Clamping Screw |

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| | |
|---------|---|
| 262128 | Knife Bar Disengaging Lever with 262058 |
| 249657 | " " " " Catch with 1963 |
| 249658 | " " " " " Bracket with 1242D and 238089 |
| 238089 | " " " " Catch Bracket Position Pin |
| 50416F | " " " " " Hinge Screw |
| 1547X | " " " " " Hinge Screw Nut |
| 1963 | " " " " " Roller and Stud |
| 249659 | " " " " " Spring |
| 1241D | " " " " " " Screw Stud |
| 23466 | " " " " " Tripping Point |
| 249869 | Knife Bar Disengaging Lever Catch Tripping Point Collar with 175E, 756E, 23466, 249863 and two 448ALX |
| 448ALX | " " " " Lever Catch Tripping Point Collar Set Screw |
| 175E | " " " " Lever Catch Tripping Point Screw |
| 90F | " " " " " Hinge Screw |
| 262058 | " " " " " Screw Stud |
| 249660 | " " " " " Spring |
| 1242D | " " " " " " Screw |
| 249661 | " " " Driving Lever |
| 350281C | " " " " " Hinge Screw |
| 23681 | " " " " " Spring |
| 249662 | " " " " " (intermediate) |
| 144D | " " " " " " Cap Screw |
| 23471 | " " " " " " Connecting Link |
| 54R | " " " " " " " Hinge Screw |
| 350243C | " " " " " " Hinge Screw Stud |
| 201510E | " " " " " " " " " Nut |

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|-----------|--|
| 205634 | Knife Bar Driving Lever (intermediate) Hinge Screw Stud Washer |
| 1959 | " " " " (intermediate) Roller and Screw Stud with 229D and 12424 |
| 229D | " " " " (intermediate) Roller Cap Screw |
| 12424 | " " " " (intermediate) Roller Cap Screw Washer |
| 249737 | " " Spring |
| 249544 | " " Stop |
| 249545 | " " " Retainer Plate |
| 168D | " " " " " Screw |
| 50615D | " " " " " Screw |
| 39534 | " Holder |
| 1243F | " " Guide Stud |
| 1608C | " " " " Nut |
| 157F | " " Screw |
| 1547X | " " " Nut |
| 191F | " Screw |
| 23390 | " " Washer |
| 262115 | Machine Hinge Bracket (left) with 228899, 262141 and two 350680ALX |
| 262116 | " " " (right) |
| 350654ALX | " " " Screw (4) |
| 262117 | " " Pin (2) |
| 262118 | " Starting Lever Rod Trip Lever |
| 262119 | " " " " " " , Bracket |
| 350647ALX | " " " " " " " Screw |
| 262120 | " " " " " " Pin |
| 39857 | Needle Bar with 904AL |
| 40148 | " " Connecting Link |

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|---------|--|
| 1021E | Needle Bar Connecting Link Cap Screw |
| 39601 | " " " Stud with 1341C |
| 1341C | " " " " Set Screw |
| 23477 | " " Crank with 858AL, 1036AL, 1065AL and 1258AL |
| 1065AL | " " " Position Screw |
| 858AL | " " " Set Screw |
| 23478 | " " Frame with 262140 |
| 249666 | " " " Connection |
| 350254F | " " " " Cap Screw |
| 350251F | " " " " Hinge Screw |
| 1651J | " " " " " " Lock Nut |
| 249667 | " " " Driving Gear |
| 262047 | " " " " " (intermediate) |
| 249669 | " " " " " " Bracket with 1149AL |
| 250397 | " " " " " " " Position Pin |
| 129E | " " " " " " " Screw (2) |
| 262131 | " " " " " " " Stud with 262132 |
| 262132 | " " " " " " " Oil Packing (wick) |
| 1149AL | " " " " " " " Set Screw |
| 200068X | " " " " " " " Screw (2) |
| 23610 | " " " Pitman (hinge screw end) |
| 23609 | " " " " " (regulator end) |
| 190F | " " " " " Adjusting Screw |
| 7071 | " " " " " " " Washer |
| 23611 | Needle Bar Frame Pitman (adjustable) complete, Nos. 23609, 23610, two each 190F and 7071 |
| 1042C | " " " Pitman Hinge Screw |
| 1547X | " " " " " " " Nut |
| 249673 | " " " Regulator |
| 1038C | " " " " " Adjusting Screw |

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| | |
|---------|---|
| 1698C | Needle Bar Frame Regulator Adjusting Screw Nut |
| 7070 | " " " " " " Sleeve |
| 39504 | " " " " " " Washer |
| 262133 | " " " " Hinge Stud with 262134 and 262135 |
| 262134 | " " " " Hinge Stud Oil Packing (wick) |
| 262135 | " " " " " " " Retainer |
| 446ALX | " " " " " " Set Screw |
| 673F | " " " Screw Center |
| 1517D | " " " " " Nut |
| 262122 | " Plate |
| 350234D | " " Screw (2) |
| 904AL | " Set Screw |
| *249674 | " Vibrating Gear with two 350249E |
| 12546 | " " " Position Pin |
| 350249E | " " " " Screw |
| 39653 | Oscillating Rock Shaft |
| 23494 | " " " Hinge Pin with 23421 |
| 23421 | " " " " " Oil Hole Plug (leather) |
| 448ALX | " " " " " Set Screw |
| 262044 | " " " Oil Pad |
| 39654 | Oscillating Rock Shaft complete, Nos. 23494, 39653 and 262044 |
| 39655 | " Shaft |
| 262136 | " " Bushing (back) |
| 262137 | " " " (front) |
| 249931 | " " " " Oil Tube (brass) |
| 250451 | " " " " " Plate |
| 190D | " " " " " Screw |
| 249932 | " " " " " Support Plate |

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| | |
|---------|---|
| 39657 | Oscillating Shaft Crank |
| 1253C | " " " Set Screw |
| 39658 | Oscillating Shaft Crank complete, Nos. 1636E, 24050, 39657, and two 1253C |
| 19448 | " " " Slide Block |
| 226J | " " " " " Cap Screw |
| 12424 | " " " " " " " Washer |
| 1035C | " " " " " Screw Stud |
| 1636E | " " " " " " " Nut |
| 24050 | Oscillating Shaft Crank Elide Block complete, Nos. 226J, 1035C, 12424 and 19448 |
| *249890 | Pulley (loose) with 200584D |
| 249891 | " " Ball Bearing |
| 249892 | " " Bushing |
| 200584D | " " Grease Retaining Screw |
| 249893 | Pulley (loose, ball bearing) complete, Nos. 249890 to 249892 |
| 249702 | " (tight) with 454ALX |
| 40025 | " " Pin (2) |
| 454ALX | " " Set Screw |
| 262914 | Sewing Safety Lock |
| 59D | " " " Hinge Screw |
| 249947 | " " " Pitman (front section) |
| 249948 | " " " " (rear section) |
| 914F | " " " " Screw |
| 39541 | " " " " " Washer |
| 249949 | Sewing Safety Lock Pitman complete, Nos. 249947, 249948, two each 914F and 39541 |
| 350235D | " " " " Hinge Screw (back) |
| 766D | " " " " " " (front) |

454ALX

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249596 Shuttle Race complete, Nos. 907E, 2533, 7326, 39969, 249546,
249593, 249594, two each 399D,
452ALX, 662D, 2532, 249595, 249928
and three 203E

145F " " Screw (2)
591F " Tensl on Regulating Screw
15098 " " Spring
249703 Starting Lever
317AL " " Adjusting Screw
1520D " " " " Nut
249704 " " Bracket
8582 " " " Dowel Pin (2)
123E " " " Screw
23511 " " Rod
61F " " " Hinge Screw
262031 " " Safety
564C " " Screw Center
58384 " " " " 564C with 1508R (2)
1508R " " " " Nut
222616 " " Spring
39675 " " " Collar with two 191F
191F " " " " Set Screw
202005 " " " Washer
124C " " Stop Screw
1518J " " " " Nut
249675 Stitch Regulating Gear, 18 teeth
249677 " " " " 20 teeth
249679 " " " " 24 teeth
249682 " " " " 30 teeth

Note: Regulating Gear 249682 is furnished with this machine
unless another Gear is specified on order

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|----------|--|
| 249725 | Stitch Regulating Gear, 36 teeth |
| 249727 | " " " 40 teeth |
| 249744 | " " " 45 teeth |
| 249923 | " " " Disengaging Lever |
| 350337F | " " " " " Hinge Screw |
| 40144 | " " " " Slide |
| 40145 | " " " " Bracket |
| 158E | " " " " " Screw |
| 95F | " " " " " Operating Screw |
| 99F | " " " " " Screw (2) |
| 201721C | " " " Guide and Lock Nut |
| 262033 | " " " Guard |
| 249739 | " " " Pin |
| 249912 | " " " Spring |
| 249705 | Stop Cam with two 202330 |
| 249706 | " " " Gear |
| 249707 | " " " Guard |
| 164D | " " " " Screw (2) |
| 249708 | " " " Stud |
| 200522F | " " " " Set Screw |
| 249741 | " " Interlocking Rod |
| 249709 | " " " " Guide with 1619XC and 350635XC |
| 249950 | " " " " " 249709 with 1959 |
| 350635XC | " " " " " Set Screw |
| 1619XC | " " " " " " Lock Nut |
| 39988 | " " " " " Washer (nylon) |
| 21651 | " " " " Spring |
| 913F | " " " " " Regulating Thumb Screw |

MACHINE NO. 71-201

| | |
|---------|--|
| 23520 | Tension (side of Arm) Releaser Shaft |
| 40034 | " " " " " " Crank |
| 679C | " " " " " " Ball Screw Stud |
| 1520D | " " " " " " " " " Nut |
| 2269 | " " " " " " Pin |
| 1043C | " " " " Screw Stud |
| 350060C | " " " " " " Set Screw |
| 8238 | " " " " Spring |
| 249999 | Tension (side of Arm) complete, Nos. 1043C, 1560F, 8238, 39652 39950 and two 2102 |
| 32012 | " (top cover) Disc (2) |
| 1560F | " " " Regulating Thumb Nut |
| 249685 | " " " Releaser |
| 1387F | " " " " Guide Screw Stud |
| 1521D | " " " " " " " Nut |
| 249686 | " " " " Holder with 201F |
| 999F | " " " " " Hinge Screw |
| 249687 | " " " " Rod |
| 40043 | " " " " " Collar with 209ALD (2) |
| 200ALD | " " " " " " Set Screw |
| 249800 | " " " " " Spring |
| 201F | " " " " " Set Screw |
| 32572 | " " " Releasing Disc |
| 39633 | " " " " Lever |
| 249688 | " " " " " Connection |
| 974F | " " " " " " Screw (back) |
| 940F | " " " " " " " (front) |
| 90F | " " " " " Hinge Screw |
| 39635 | " " " " " Pin |

MACHINE NO. 71-201

350399C Tension (top cover) Screw Stud
1664E " " " " " Nut
256185 " " " Spring
39636 " " " Thread Eyelet (double)
217F " " " " " Screw
262034 " Bracket with 452AL
262123 Tension Bracket with Rod complete, Nos. 1620X, 5989, 10145,
249693, 262034 and 262124
51499D " " Screw
2455 " Disc
1562X " Regulating Thumb Nut
418D " Screw Stud
10141 " Spring
10145 " Thread Guide
5989 Tension complete, Nos. 418D, 1562X, 10141 and two 2455
40035 Thread (lower) Cutting Blade
40036 " " " " Carrier with 40038
40037 " " " " " Lever
32F " " " " " " Hinge Screw
249534 " " " " " " Spring
1241D " " " " " " " Screw Stud (2)
435ALX " " " " " " Stop Screw
1520D " " " " " " " " Nut
40038 " " " " " Stud
39646 " " " " Friction Plate
228F " " " " " " Screw (2)
240D " " " " Screw (2)
249831 " " " Lever
1351C " " " " Ball Screw

MACHINE NO. 71-201

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|---------|----------------|---------------|----------------|-------------|--|
| 1520D | Thread (lower) | Cutting Lever | Ball Screw | Nut | |
| 262125 | " | " | " | " | Extension |
| 350246C | " | " | " | " | " Hinge Screw |
| 1521D | " | " | " | " | " " Nut |
| 249916 | " | " | " | " | " Spring |
| 996E | " | " | " | " | " Screw Stud |
| 249845 | " | " | | | Pull-off Finger |
| 106C | " | " | " | " | Guide Screw |
| 1350C | " | " | " | " | Hinge Screw |
| 249719 | " | (upper) | Clamping | Blade | |
| 249720 | " | " | Cutting | Blade | |
| 249826 | " | " | " | " | Connecting Rod |
| 350265C | " | " | " | " | " Hinge Screw |
| 40123 | " | " | " | " | " Latch |
| 40124 | " | " | " | " | " " Block |
| | | | | | with 237D |
| 40125 | " | " | " | " | Connecting Rod Latch Block Plate (adjustable) |
| 217E | " | " | " | " | Connecting Rod Latch Block Plate Screw |
| 2273 | " | " | " | " | Connecting Rod Latch Block Position Screw |
| 237D | " | " | " | " | Connecting Rod Latch Block Set Screw |
| 40045 | " | " | " | " | Connecting Rod Latch Block Washer (rawhide) |
| 40126 | Thread (upper) | Cutting Blade | Connecting Rod | Latch Block | complete, Nos. 217E, 40124 and 40125 |
| 39861 | " | " | " | " | Connecting Rod Latch Hinge Bracket |
| 39864 | " | " | " | " | Connecting Rod Latch Hinge Bracket Plate |
| 201291X | " | " | " | " | Connecting Rod Latch Hinge Bracket Plate Screw |

MACHINE NO. 71-201

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|---------|----------------|---------------|----------------|-------------|---|
| 201296D | Thread (upper) | Cutting Blade | Connecting Rod | Latch Hinge | Bracket Screw |
| 7071 | " | " | " | " | Connecting Rod Latch Hinge Bracket Screw Washer |
| 201289C | " | " | " | " | Connecting Rod Latch Hinge Screw |
| 249691 | " | " | " | " | " " " Lifting Arm |
| 249989 | " | " | " | " | " " " Lifting Arm Spring |
| 249878 | " | " | " | " | Connecting Rod Latch Lifting Arm Stud |
| 1521D | " | " | " | " | Connecting Rod Latch Lifting Arm Stud Nut |
| 208495 | " | " | " | " | Connecting Rod Latch Lifting Arm Washer |
| 249930 | " | " | " | " | Connecting Rod Latch Lifting Lever |
| 249990 | " | " | " | " | Connecting Rod Latch Lifting Lever Adjusting Plate |
| 206F | " | " | " | " | Connecting Rod Latch Lifting Lever Adjusting Plate Screw (2) |
| 250491 | " | " | " | " | Connecting Rod Latch Lifting Lever Adjusting Plate Screw Washer |
| 350287F | " | " | " | " | Connecting Rod Latch Lifting Lever Screw |
| 39541 | " | " | " | " | Connecting Rod Latch Lifting Lever Screw Washer |
| 39862 | " | " | " | " | Connecting Rod Latch Spring |
| 233D | " | " | " | " | Connecting Rod Latch Spring Screw |
| 23606 | " | " | " | " | " " Spring |
| 249879 | " | " | " | " | " " " Bracket |
| 40047 | " | " | " | " | " " " Collar with 646F |
| 646F | " | " | " | " | Connecting Rod Spring Collar Set Screw |
| 219F | " | " | " | " | Screw |

MACHINE NO. 71-201

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|---------|--|
| 249827 | Thread (upper) Cutting Blade Shaft |
| 249828 | " " " " " Crank with 906ALX |
| 232105 | " " " " " " Pin |
| 906ALX | " " " " " " Set Screw |
| 249873 | " " " Lock (lower section) |
| 249874 | " " " " (upper section) |
| 90F | " " " " Hinge Screw |
| 203E | " " " " " Screw |
| 249875 | Thread (upper) Cutting Lock complete, Nos. 249873, 249874 and two 203E |
| 249779 | " " " End Cutting Block with 175E (adjustable) |
| 175E | " " " " " " Set Screw |
| 249780 | " " " " " Lever |
| 249781 | " " " " " " Bracket |
| 690D | " " " " " " " Screw |
| 50416F | " " " " " " Hinge Screw |
| 249882 | " " " " " " Link |
| 201431C | " " " " " " " Hinge Screw (2) |
| 249782 | " " " " " " " Operating Cam (adjustable) with 249784 |
| 249783 | " " " " " " Lever Operating Cam Position Collar with 450ALX and 453AL |
| 450ALX | " " " " " " Lever Operating Cam Position Collar Position Screw |
| 453AL | " " " " " " Lever Operating Cam Position Collar Set Screw |
| 249784 | " " " " " " Lever Operating Cam Position Pin |
| 249785 | " " " " " " " " " Spring |
| 249786 | " " " " " " " " Lever |
| 50416F | " " " " " " " " " Hinge Screw |
| 262032 | " " " " " " " Spring |
| 237D | " " " " " " " " Screw |

MACHINE NO. 71-201

249692 Thread (upper) Guide
228D " " " Screw (2)
262124 " Eyelet Rod
452ALX " " " Set Screw
262059 " Guide (side of Arm) (lower)
1019AL " " " " " " Set Screw
39711 " Guiding Stud (side of Arm)
460AL " " " " " " Set Screw
249693 " Leader
1620X " " Lock Nut
39712 " Retainer Holder with 462AL
1664E " " " Nut
12400 " " Sleeve
39713 " " Spring
12402 " " Stud
462AL " " " Set Screw
39714 Thread Retainer complete, Nos. 1664E, 12400, 12402, 39712 and 39713
23523 " Take-up Crank
1036AL " " " Position Screw
1258AL " " " Set Screw
23524 " " Lever
350553C " " " Adjusting Screw
201528F " " " " " Nut
262042 " " " Link
262139 " " " " Oiling Felt
262138 " " " " Hinge Pin
435ALX " " " " " " Set Screw
262140 Thread Take-up Lever Oil Packing (wick)

MACHINE NO. 71-201

262043 Thread Take-up Lever complete, Nos. 23524, 20152MF, 262042
and 350553C
39652 " " Spring
39950 " " " Regulator with 350060C
446ALX " " " " Set Screw

ACCESSORIES

(FURNISHED BY DEPARTMENT 53)

249803 Gauge for Setting Length of Buttonholes
23445 Knife
23447 "
23451 "
71 x 1 Needles, three each, sizes #14 and #15
23500 Shuttle Bobbin (2)
249677 Stitch Regulating Gear, 20 teeth
249679 " " " 24 teeth
249725 " " " 36 teeth
40035 Thread (lower) Cutting Blade
249719 " (upper) Clamping Blade
249720 " " Cutting Blade